

Coating thickness

Corrosivity categories according to ISO 12944-2

	Coating metal					
	Zinc - Zn99.99			Zinc-Aluminium - ZnAl15		
	as	as + s	as + s + oc	as	as + s	as + s + oc
C1 Very low	80	80	50	80	80	50
C2 Low	150	80	50	150	80	50
C3 Medium	150	100	80	150	100	80
C4 High	NR	150	100*	200	150	80
C5 Very high	NR	NR	100*	200	150	80
CX Extreme	NR	NR	NR	250	150	100*
Im1	80	80	50	80	80	50
Im2	150	80	50	150	80	50
Im3	80	80	50	80	80	50
Im4	150	80	50	150	80	50

as as sprayed

s sealed

oc organic coating

NR not recommended

* An organic coating adopted to the environment is on essential part of coating system