

Tin-Zinc Wire - Thermal Spray Material
Manufactured from tin as per EN610 and zinc as per EN1179
SnZn20

Material:

Zinacor Tin-Zinc wires **SnZn20** are manufactured from Tin 99,9 % as per EN 610 and high-purity electrolytic Zinc 99,995 % as per EN 1179. They are suitable for flame and arc spraying.

Chemical composition:

Zn	19 - 21	%
Sn	79 - 81	%

Other elements:

Pb	≤0,05	%
Cd	≤0,001	%
Cu	≤0,05	%
Fe	≤0,07	%
Bi	≤0,01	%

Mechanical / Physical Properties:

Tensile strength Rm	70 - 90 ^{*)}	Mpa
Elongation A _{100mm}	min. 40 ^{*)}	%
Density	~ 7,25	g/cm ³
Melting range	~ 199 - 275	°C

^{*)}typical measured value/depends on the diameter

Diameter / Tolerance:

All standard dimensions for standard metal spray guns are available in diameters of 2,0 - 4,76 mm. The diameter tolerance is (depending on nominal diameter wire) +0 / -0,06 to -0,07 mm. (other diameters on request)

Packing:

- Endless in fibre drums
- Endless in metal drums
- Coils
- Spools

The measurements provided are based on our own measurements; they do not represent any guarantee of the properties. There are no delivery specifications.

Certified Management system according to:

DIN EN ISO 9001
DIN EN ISO 14001



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